

Machine Industry – **Fixtures** – Full Casting

Fixtures			
Full Casting	Casting Resins	EC-2401/ EH-2904-1 EH-2905-1 EH-2906-1	Filled multipurpose casting resin Hardners with variable reactivity Very easy to cast Excellent workability
		PF-3701-1 / PH-3971-1 / AC-9004	Good mechanical properties Fast cure
		PC-3451 / PH-3952	High abrasion resistance and impact strength Shore D 60-65 No brittle phase Both components without skull and crossbones label
		PC-3408 / PH-3912	Filled, easy to pour resin, minimal shrinkage, isometric reproduction of finest pattern details, pot life and curing time can be adjusted through choice of hardener. Demold time 6-12 h.
		PC-3408 / PH-3913	Same as PC-3408/PH-3912 but demold time > 24 h.
		PC-3411 / PH-3911	Hand cast, good moisture resistance, long pot life, no skull and crossbones label, high elongation at break. Shore A 80-85.