

# Foundry Industry – **Negatives** – Backing - Casting

| <b>Negatives</b> |                          |                                           |                                                                                                                      |
|------------------|--------------------------|-------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| <b>Lay-up</b>    | <b>Gelcoat (Surface)</b> | EG-2101 / EH-2901-1                       | Easy to sand and polish<br>Quick cure                                                                                |
|                  | <b>Coupling Layer</b>    | EL-2209 / EH-2950                         | Coupling layer between gelcoat and casting resin                                                                     |
|                  | <b>Backing Casting</b>   | PF-3704 / PH-3974                         | Filled fast cast resin<br>Good workability<br>Can be cast in thicker layers                                          |
|                  |                          | PC-3403 / PH-3903<br>(AC-9004)            | Can be cast in large volumes with filler<br>AC-9004 (380-400 pbw)<br>Good mechanical properties<br>Good workability  |
|                  |                          | EC-2401/ EH-2904-1<br>EH-2905-1 EH-2906-1 | Filled multipurpose casting resin<br>Hardners with variable reactivity<br>Very easy to cast<br>Excellent workability |