

Foundry Industry – **Negatives** – Full Casting

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Casting	Full Casting	PF-3704 / PH-3974	Filled fast cast resin Good workability Can be cast in thicker layers
		PC-3403 / PH-3903 (AC-9004)	Can be cast in large volumes with filler AC-9004 (380-400 pbw) Good mechanical properties Good workability
		EC-2401/ EH-2904-1 EH-2905-1 EH-2906-1	(Layer thickness max. 80 mm) Filled multipurpose casting resin Hardners with variable reactivity Very easy to cast Excellent workability